# Slot diffusers for wall installation Type VSD35-3-AZ



# Ventilation and extract ventilation combined in one casing

Slot diffusers with 35 mm nominal width, used as supply and extract air combination

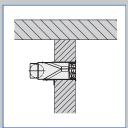
- Nominal length from 600 to 1200 mm, 3 slots
- Volume flow rate range 8 40 l/s or 30 144 m<sup>3</sup>/h
- Diffuser face made of extruded aluminium sections
- For variable and constant volume flows
- High induction results in a rapid reduction of the temperature difference and airflow velocity
- Individually adjustable air control elements to meet individual local requirements

# Optional equipment and accessories

- Exposed diffuser face available in RAL CLASSIC colours
- Damper blade for volume flow rate balancing, can be adjusted through the diffuser face
- Acoustic lining that ensures very good transmission loss
- Spring clip fixing
- End angles, fixing brackets



Angled one-way air discharge and extract air



Wall installation

### **Type Page** VSD35-3-AZ General information 2.2 - 14Order code 2.2 - 18Quick sizing 2.2 - 19Dimensions and weight 2.2 - 21Installation details 2.2 - 25Specification text 2.2 - 26Basic information and nomenclature 2.3 - 1

### **Variants**

Product examples

# **VSD35-3-AZ**



Black air control elements

# **Description**

# **Application**

- Type VSD35-3-AZ slot diffusers are used as supply and extract air combinations in comfort zones
- Angled one-way air discharge for turbulent flow (mixed flow ventilation)
- High induction results in a rapid reduction of the temperature difference and airflow velocity
- For variable and constant volume flows
- For supply air to room air temperature differences from –10 to +10 K
- For room heights up to 4 m (lower edge of suspended ceiling)
- For horizontal installation into walls and bulkheads

# **Variants**

- VSD35-3-AZ-...: supply and extract air combination without acoustic lining (cross talk reduction)
- VSD35-3-AZ-...-ZT: supply and extract air combination with acoustic lining (cross talk reduction)
- VSD35-3-AZ-...: Black air control elements
- VSD35-3-AZ-.../WW:
   White air control elements

# Plenum box and diffuser face fixing

- AK: Plenum box with rigid fixing
- AS: Plenum box with spring clip fixing

# **Nominal sizes**

- L<sub>N</sub>: 600, 750, 900, 1050, 1200 mm

# **Attachments**

- Damper blade for volume flow rate balancing
- End angles

# VSD35-3-AZ/.../WW



White air control elements

# **Accessories**

- Lip seal
- Fixing brackets

# **Special characteristics**

- Individually adjustable air control elements to meet individual local requirements
- High induction results in a rapid reduction of the temperature difference and airflow velocity
- Diffuser face has been optimised for maximum volume flow rate at low sound power levels
- Suitable for continuous linear arrangement

# Parts and characteristics

- Diffuser face with individually adjustable air control elements
- Plenum box for horizontal duct connection
- Spring clip fixing (facilitates installing the diffuser face) or screw fixing

# **Construction features**

- Spigot suitable for circular ducts to EN 1506 or EN 13180
- Spigot with groove for lip seal (if accessory lip seal has been ordered)

# **Materials and surfaces**

- Diffuser face made from extruded aluminium sections
- Air control elements made of plastic, UL 94, V-0, flame retardant
- Plenum box and fixing brackets made of galvanised sheet steel
- End angle made of aluminium
- Lip seal made of rubber
- Acoustic lining is mineral wool
- Diffuser face with anodised finish, E6-C-0, natural colour
- P1: Powder-coated, RAL CLASSIC colour
- Air control elements similar to RAL 9005, black
- WW: Air control elements similar to RAL 9010, white

# Mineral wool

- To EN 13501, fire rating class A1, non-combustible
- RAL quality mark RAL-GZ 388
- Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EG
- Faced with glass fibre fabric as a protection against erosion through airflow velocities of up to 20 m/s
- Inert to fungal and bacterial growth

# Installation and commissioning

- Preferably for rooms with a clear height up to 4.0 m
- For wall and bulkhead installation
- Horizontal duct connection
- If necessary, carry out volume flow rate balancing with the damper blade

# Standards and guidelines

 Sound power level of the air-regenerated noise measured according to EN ISO 5135

# **Maintenance**

- Maintenance-free as construction and materials are not subject to wear
- Inspection and cleaning to VDI 6022

# Technical data

Nominal length	600, 750, 900, 1050, 1200 mm
Number of slots	3
Minimum volume flow rate, with Δt	8 – 15 l/s or 30 – 54 m³/h
Maximum volume flow rate, with $L_{WA} \cong 50 \text{ dB}(A)$	25 – 40 l/s or 90 – 144 m³/h
Supply air to room air temperature difference	-10 to +10 K

# **Transmission loss**

# **VSD35-3-AZ**

# Transmission loss - supply air

	Се	ntre fr	equend	y fm [l	tz]				
Naminal langth	125	250	500	1000	2000				
Nominal length	D <sub>t</sub>								
			dB						
600, 750, 900, 1050, 1200	14	7	7	4	4				

# VSD35-3-AZ-ZT

# Transmission loss – supply air

Nominal length	Centre frequency fm [Hz]							
	125	250	500	1000	2000			
		D <sub>t</sub>						
			dB					
600, 750	16	13	14	16	25			
900, 1050, 1200	18	12	14	21	26			

# Transmission loss - extract air

Namelaallaaalla	Centre frequency fm [Hz]							
	125	250	500	1000	2000			
Nominal length		D <sub>t</sub>						
			dB					
600, 750, 900, 1050, 1200	14	7	7	4	4			

# Transmission loss - extract air

Nominal length	Centre frequency fm [Hz]								
	125	125 250 500 1000							
Nominal length		D <sub>t</sub>							
			dB						
600, 750	15	11	11	15	22				
900, 1050, 1200	17 11 13 19								

### **Function**

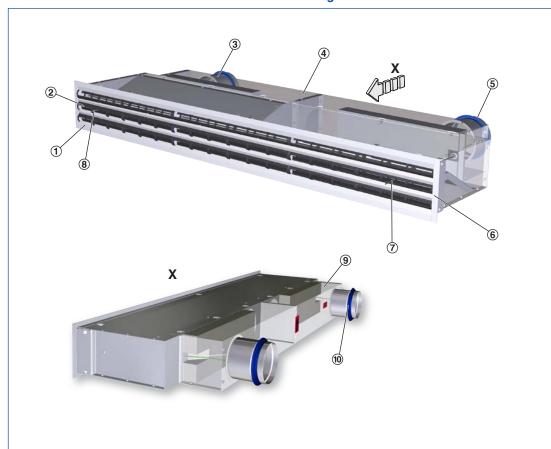
# **Functional description**

Slot diffusers direct the air from air conditioning systems at an angle into the room. The resulting airflow induces high levels of room air, thereby rapidly reducing the airflow velocity and the temperature difference between supply air and room air. The result is a mixed flow ventilation in comfort zones, with good overall room ventilation, creating only very little turbulence in the occupied zone.

Type VSD35-3-AZ slot diffusers have adjustable air control elements. The supply air to room air temperature difference may range from –10 to +10 K.

A damper blade (optional) simplifies volume flow rate balancing for commissioning. Type VSD35-3-AZ diffusers are space saving supply and extract air combinations.

# Schematic illustration of VSD35-3-AZ with acoustic lining



- ① Diffuser face
- 2 Adjustable air control element
- 3 Extract air spigot
- (4) Plenum box
- (5) Supply air spigot
- 6 End angle
- Cords for supply air (white cord for opening, green cord for closing)
- (a) Cords for extract air (white cord for opening, green cord for closing)

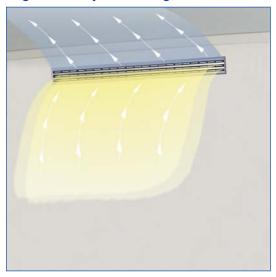
# Optional

- (9) Acoustic lining (reduces room-to-room cross talk)
- (10) Lip seal

Air patterns

Angled air discharge

Angled one-way air discharge and extract air



# Order code VSD35-3-AZ

VSD35 - 3 - AZ - AS - ZT - M - L / 900 / C2 / W00 / P1 - RAL ... / WW

# 1 Type

VSD35-3-AZ Slot diffuser as supply

and extract air combination

# **2** Connection

Plenum box

AK With rigid fixing

AS With spring clip fixing

# 3 Acoustic lining for cross talk reduction (accessory)

No entry: none

**ZT** With

# 4 Damper blade for volume flow rate balancing

No entry: none

M With

# 5 Accessories

No entry: none With lip seal

# 6 Nominal size [mm]

600

750

900

1050

1200

# 7 End pieces

No entry: none

C2 Both ends with factory fitted end angles

# 8 Fixing (accessory)

No entry: none

**W00** Fixing brackets for fixing the diffuser to the wall (supplied separately)

# 9 Exposed surface

No entry: anodised, E6-C-0, natural colour

P1 Powder-coated,

specify RAL CLASSIC colour

Gloss level RAL 9010 50 % RAL 9006 30 %

All other RAL colours 70 %

# 10 Colour of air control elements

No entry: similar to RAL 9005, black

WW Similar to RAL 9010, white

# Order example

# VSD35-3-AZ-AS-ZT-M-L/900/C2/W00/P1-RAL 9010/WW

Connection	With spring clip fixing
Acoustic lining (accessory)	With
Damper blade for volume flow rate balancing	With
Accessories	Lip seal
Nominal size	900 mm
End pieces	End angles
Fixing	Fixing brackets
Exposed surface	RAL 9010, pure white, gloss level 50 %
Colour of air control elements	White

VSD35-3-AZ

Quick sizing tables provide a good overview of the volume flow rates and corresponding sound power levels and differential pressures. The maximum volume flow rates apply to a sound power level of approx. 50 dB (A) with damper blade position 0°.

# Quick sizing - sound power level and total differential pressure

						Damp	er blade po	sition			
Nominal	V	V 0°			45°		90°				
length			Δp <sub>t supply air</sub>	Δp <sub>t extract air</sub>	$L_{WA}$	Δp <sub>t supply air</sub>	Δp <sub>t extract air</sub>	L <sub>WA</sub>	Δp <sub>t supply air</sub>	Δp <sub>t extract air</sub>	L <sub>WA</sub>
	l/s	m³/h	P	a	dB(A)	P	a	dB(A)	Р	а	dB(A)
600	8	30	6	3	15	9	5	17	26	13	24
600	15	54	19	9	31	31	16	34	85	43	40
600	25	90	54	26	45	86	45	47	237	120	54
600	30	108	77	37	50	124	65	52	341	173	59
750	10	37	7	4	21	12	8	23	28	19	31
750	20	72	28	15	38	44	31	40	107	74	47
750	25	90	44	24	44	68	48	46	167	116	53
750	30	108	64	35	48	98	70	51	241	167	57
900	12	44	9	6	23	14	10	26	37	28	29
900	20	72	24	15	36	37	27	39	97	74	44
900	30	108	55	33	46	82	60	50	217	167	55
900	35	126	74	45	51	112	82	54	296	228	60
1050	15	54	12	8	28	17	15	30	58	39	38
1050	25	90	34	22	40	48	41	44	161	110	51
1050	35	126	66	43	49	95	80	53	316	215	60
1050	40	144	86	56	52	124	104	56	413	281	63
1200	15	54	11	8	26	20	13	29	55	41	38
1200	30	108	44	30	44	79	52	47	218	165	56
1200	35	126	60	41	48	107	71	52	297	225	60
1200	40	144	79	54	51	140	92	55	388	293	63

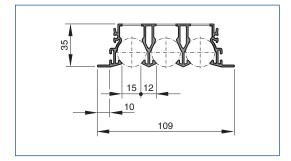
# VSD35-3-AZ-ZT

# Quick sizing – sound power level and total differential pressure

						Damp	er blade po	sition			
Nominal	Ÿ	•		0°			45°		90°		
length			Δp <sub>t supply air</sub>	Δp <sub>t extract air</sub>	L <sub>WA</sub>	Δp <sub>t supply air</sub>	Δp <sub>t extract air</sub>	L <sub>WA</sub>	Δp <sub>t supply air</sub>	Δp <sub>t extract air</sub>	L <sub>WA</sub>
	l/s	m³/h	P		dB(A)	Р		dB(A)	P	'a	dB(A)
600	8	30	13	9	18	13	10	18	22	17	20
600	15	54	42	30	35	43	35	36	73	58	36
600	20	72	74	53	44	76	62	44	130	104	44
600	25	90	116	83	50	119	96	51	203	162	50
750	10	36	19	15	24	12	16	25	32	31	26
750	15	54	43	33	36	44	36	37	73	69	37
750	20	72	76	58	44	68	65	46	129	122	44
750	25	90	118	91	51	98	101	52	202	191	50
900	12	44	19	14	24	14	17	24	45	36	26
900	20	72	51	37	38	37	44	37	118	95	39
900	25	90	79	58	44	82	69	43	184	149	45
900	30	108	114	83	49	112	100	48	265	215	50
1050	15	54	27	21	30	17	31	31	65	56	32
1050	25	90	76	59	44	48	86	45	182	155	45
1050	30	108	110	84	49	95	124	50	261	223	50
1050	35	126	149	115	53	124	169	54	356	304	54
1200	15	54	28	21	30	20	26	29	65	54	31
1200	20	72	49	38	38	79	45	37	116	95	39
1200	30	108	111	85	49	107	102	48	261	215	49
1200	35	126	151	115	53	140	139	52	355	292	53

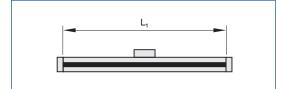
# **Profiles**

# VSD35-3-AZ

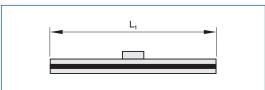


# **End pieces**

# End pieces on both ends

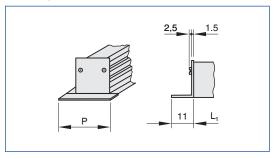


# Without end piece



# **End angles**

# End angle C2



Profile with extended border

# **Dimensions**

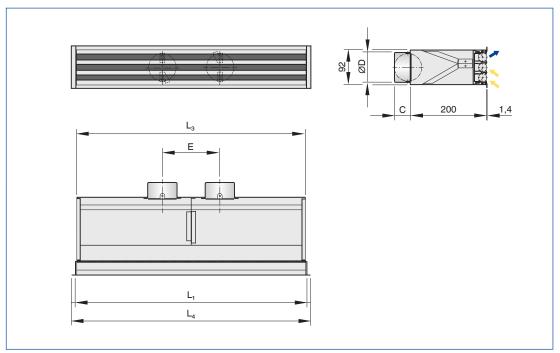
Variant	P
Variant	mm
VSD35-3-AZ	109

# **Dimensions**

Nominal length	A <sub>eff</sub>	L <sub>1</sub>
Nominal length	m²	mm
600	0.0039	600
750	0.0049	750
900	0.0058	900
1050	0.0068	1050
1200	0.0078	1200

Supply and extract air combination

# VSD35-3-AZ



# Dimensions [mm] and weight [kg]

Nominal	L <sub>1</sub> L <sub>3</sub> L <sub>4</sub> ØD C E											
length		mm										
600	600	595	622	78	40	150	3.9					
750	750	745	772	78	40	150	4.8					
900	900	895	922	78	40	150	5.6					
1050	1050	1045	1072	78	40	150	6.5					
1200	1200	1195	1222	78	40	150	7.4					

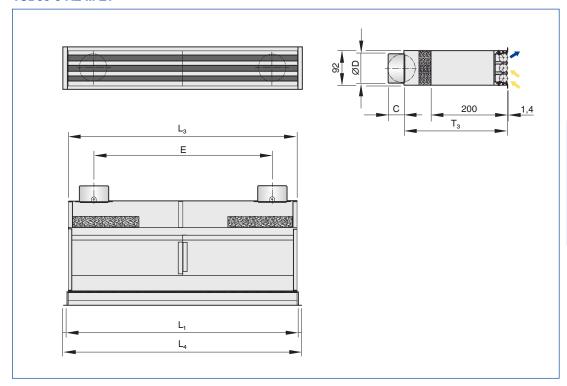
A<sub>eff</sub>: One-way angled air discharge (supply air)

# Supply and extract air combination

# With acoustic lining

Retrofitting of the acoustic lining is not possible

# VSD35-3-AZ-...-ZT

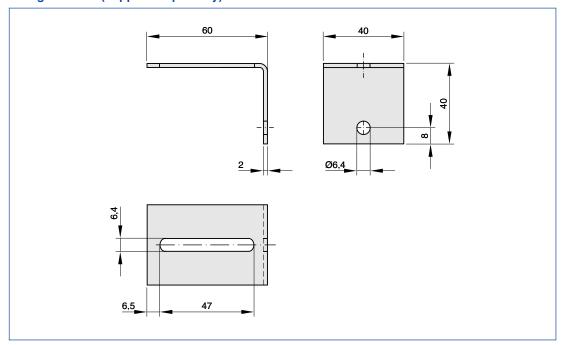


# Dimensions [mm] and weight [kg]

Nominal	L <sub>1</sub>	L <sub>3</sub>	$L_4$	T <sub>3</sub>	ØD	С	E	m	
length		mm							
600	600	595	622	270	78	40	464	4.9	
750	750	745	772	270	78	40	464	5.8	
900	900	895	922	290	78	40	664	7.2	
1050	1050	1045	1072	290	78	40	664	8.1	
1200	1200	1195	1222	290	78	40	664	8.9	

A<sub>eff</sub>: One-way angled air discharge (supply air)

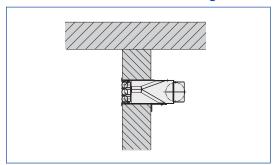
# Fixing brackets (supplied separately)



For more installation details see Chapter K1 – 2.3

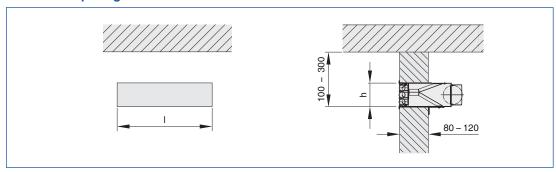
These are only schematic diagrams to illustrate installation details.

# Slot diffuser installation with a fixing brackets



# **Installation dimensions**

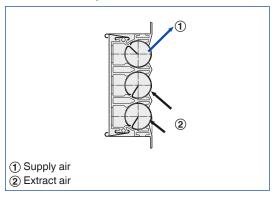
# Installation opening



# **Dimensions**

Nominal length	I	h	
	mm		
600	612	98	
750	762	98	
900	912	98	
1050	1062	98	
1200	1212	98	

# VSD35-3-AZ air patterns



### Standard text

Slot diffusers with individually manually adjustable air control elements and an aesthetically shaped face section with three slots, for angled one-way air discharge. Supply and extract air combination. For wall and bulkhead installation.

Ready-to-install component which consists of the diffuser face with individually adjustable black or white air control elements, and of a plenum box with a side entry spigot and a side extract air spigot.

Spring clip fixing or rigid fixing to the plenum box Spigot suitable for circular ducts to EN 1506 or EN 13180.

Sound power level of the air-regenerated noise measured according to EN ISO 5135. Transmission loss measured according to EN ISO 7235.

# **Special characteristics**

- Individually adjustable air control elements to meet individual local requirements
- High induction results in a rapid reduction of the temperature difference and airflow velocity
- Diffuser face has been optimised for maximum volume flow rate at low sound power levels
- Suitable for continuous linear arrangement

### **Materials and surfaces**

- Diffuser face made from extruded aluminium sections
- Air control elements made of plastic, UL 94, V-0, flame retardant
- Plenum box and fixing brackets made of galvanised sheet steel
- End angle made of aluminium
- Lip seal made of rubber
- Acoustic lining is mineral wool
- Diffuser face with anodised finish, E6-C-0, natural colour
- P1: Powder-coated, RAL CLASSIC colour
- Air control elements similar to RAL 9005, black
- WW: Air control elements similar to RAL 9010, white

# Mineral wool

- To EN 13501, fire rating class A1, non-combustible
- RAL quality mark RAL-GZ 388
- Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EG
- Faced with glass fibre fabric as a protection against erosion through airflow velocities of up to 20 m/s
- Inert to fungal and bacterial growth

# **Technical data**

- Nominal length: 600, 750, 900, 1050, 1200 mm
- Number of slots: 3
- Minimum volume flow rate:  $8 - 15 \text{ l/s or } 30 - 54 \text{ m}^3/\text{h}$
- Maximum volume flow rate, with  $L_{WA} \cong 50 \text{ dB(A)}$ :  $25 - 40 \text{ l/s or } 90 - 144 \text{ m}^3/\text{h}$
- Supply air to room air temperature difference: -10 to +10 K

# Sizing data

- Ÿ	[m <sup>3</sup> /h
<ul><li>− Δp<sub>+</sub></li></ul>	 [Pa
<ul> <li>L Air-regenerated noise</li> </ul>	[dB(A)

K1 - 2.2 -

# **Order options** 1 Type VSD35-3-AZ Slot diffuser as supply and extract air combination 2 Connection Plenum box $\square$ AK With rigid fixing $\square$ AS With spring clip fixing 3 Acoustic lining for cross talk reduction (accessory) No entry: none $\square$ ZT With 4 Damper blade for volume flow rate balancing No entry: none $\square$ M With **5** Accessories No entry: none $\Box$ L With lip seal 6 Nominal size [mm] □ 600 □ 750

□ 900□ 1050□ 1200

<b>7</b> End pi	
□ <b>C</b> 2	No entry: none Both ends with factory fitted end angles
8 Fixing	(accessory) No entry: none
□ W00	
9 Expos	ed surface
□ <b>P</b> 1	No entry: anodised, E6-C-0, natural colour
⊔ P1	Powder-coated, specify RAL CLASSIC colour
	Gloss level
	RAL 9010 50 % RAL 9006 30 %
	All other RAL colours 70 %
10 Colour	r of air control elements
$\square$ ww	No entry: similar to RAL 9005, black Similar to RAL 9010, white

# Slot diffusers Basic information and nomenclature



# **Slot diffusers**

- Product selection
- Principal dimensions
- Nomenclature
- Sizing and sizing example
- Installation information
- Commissioning

# **Product selection**

		Ceiling in	stallation		Wall installation	
	VSD15	VSD35	VSD50	VSD35-Varyset	VSD50-1-LT	VSD35-3-AZ
Diffuser face						
Nominal width	15 mm	35 mm	50 mm	35 mm	50 mm	35 mm
Extended border	•	•	•	•	•	•
Aluminium	•	•	•	•	•	•
Diffuser fixing						
Concealed screw fixing		•	•			
Clamp fixing	•	•	•	•		
Spring clip fixing					•	•
Rigid connection	•					•
Air control elements				,		
Adjustable	•	•	•	•	•	•
Plastic, black and white	•	•	•	•	•	•
Air patterns						
Horizontal, one-way	•	•	•	•	•	•
Alternating horizontal	•	•	•	•		
Alternating angled	•	•	•	•		
Plenum box						
Galvanised sheet steel	•	•	•	•	•	•
Acoustic lining (cross talk reduction)	•	•	•		•	
Neck extension		•	•			
Asymmetric		•	•			
Attachments						
Damper blade	•	•	•		•	•
Accessories						
Lip seal	•	•	•		•	•
End plate		•	•	•		
End angles	•	•	•	•		•
End seal	•					
Nominal sizes						
Number of slots	1	1, 2, 3, 4	1, 2	1, 2, 3, 4	1	3
Nominal length	600, 700 800, 900 1000, 1100 1200, 1300 1400, 1500	600, 750 900, 1050 1200, 1350 1500, 1650 1800, 1950	600, 750 900, 1050 1200, 1350 1500, 1650 1800, 1950	900, 1050 1200, 1350 1500	550, 1175	600, 750 900, 1050 1200
Nominal size of spigot	80	100, 125 140, 160 200	125, 160 200	125, 160 180, 200	80, 100	80
Slot diffusers, linear run	•	•	•	•		
Corner section		•	•	•		
Technical data						
Volume flow rate range	7 – 30 (l/s)/m 25 – 108	15 – 135 (l/s)/m 54 – 486	20 – 120 (l/s)/m 72 – 432	8 – 90 (l/s)/m 29 – 324	10 – 70 l/s 36 – 252	8 – 40 l/s 30 – 144
	(m <sup>3</sup> /h)/m	(m³/h)/m	(m <sup>3</sup> /h)/m	(m <sup>3</sup> /h)/m	m <sup>3</sup> /h	m <sup>3</sup> /h
•	Possible	,		, ,		
	Not possible					

# **Principal dimensions**

# ØD [mm]

Outside diameter of the spigot

# L<sub>1</sub> [mm]

Length of diffuser without end pieces

# $L_3$ [mm]

Length of plenum box

# P [mm]

Width of diffuser face – with extended border, if any

# $B_3$ [mm]

Width of plenum box

# $H_3$ [mm]

Height of slot diffuser with plenum box, from the lower edge of the suspended ceiling to the upper edge of the plenum box

# Y [mm]

Neck extension – The neck length results from a fixed length plus the neck extension

# A [mm]

Position of the spigot, defined by the distance of the spigot centre line to the lower edge of the suspended ceiling

# C [mm]

Length of spigot

# m [kg]

Weight

# **Nomenclature**

# f<sub>m</sub> [Hz]

Octave band centre frequency

# $L_{WA}[dB(A)]$

Sound power level of the air-regenerated noise

# $\dot{V}$ [m<sup>3</sup>/h] and [l/s]

Volume flow rate

# Δp<sub>t</sub> [Pa]

Total differential pressure

All sound power levels are based on 1 pW.

# Basic information and nomenclature

# Sizing with the help of this catalogue

This catalogue provides convenient quick sizing tables for slot diffusers. The tables give supply air volume flow rates for all nominal sizes. The maximum volume flow rates are for an open damper blade. A smaller opening of the damper blade results in higher sound power levels and a higher total differential pressure. The tables show values for damper blade positions 0°, 45° and 90°. Sizing data for other volume flow rates and damper blade positions can be determined quickly and precisely using the Easy Product Finder design programme.

# Sizing example

# Given data

 $\dot{V}$  = 60 l/s (216 m³/h) Slot diffuser for ceiling installation Maximum sound power level 40 dB(A) with damper blade position 45° Alternating angled air discharge

# **Quick sizing**

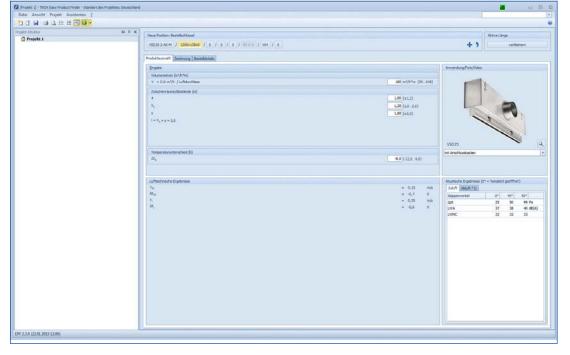
Type VSD35 Nominal sizes: VSD35-1/1950×123, VSD35-2/1200×138, VSD35-1/1500×123, VSD35-3/600×158, VSD35-3/750×138 Selected: VSD35-2/1200×138

# **Easy Product Finder**



The Easy Product Finder allows you to size products using your project-specific data.

You will find the Easy Product Finder on our website.



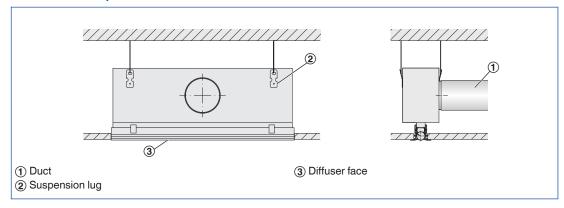
# **Description**

# **Installation information**

- Installation and making connections to be performed by others
- The optimum aerodynamic function is only achieved with flush ceiling installation
- The actual diffuser can be fixed to the plenum box in three ways: concealed screw fixing, clamp fixing or spring clip fixing

# Installation types

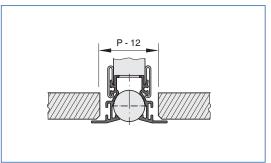
# Installation with plenum box



- Horizontal duct connection
- Four suspension lugs
- Suspension with cords, wires or hangers, to be provided by others

# Ceiling systems

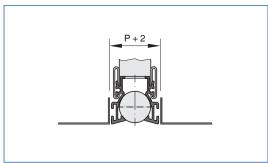
# Continuous ceiling



# Slot diffuser with extended border

- Fix the plenum box to the ceiling slabAdjust plasterboard ceiling tile as required

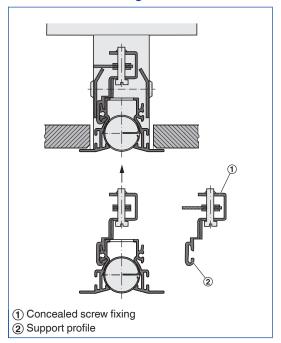
# Ceiling panels with rectangular edges



# Slot diffuser without extended border

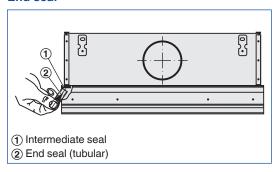
- Fix the plenum box to the ceiling slab
- The ceiling tile or panel of a panelled ceiling has no contact with the diffuser

# **Concealed screw fixing**



- Concealed screw fixing with plenum box AS or DS
- Each slot diffuser is supplied with four concealed screw fixings
- If a slot diffuser with factory fitted end pieces has been supplied, first remove one of the end pieces
- Grasp each screw fixing by its support profile and slide the support profile onto the diffuser
- Position the screw fixings at regular distances on the diffuser
- Turn the tab of each screw fixing lengthways such that it is parallel to the diffuser face
- Push the diffuser face into the neck of the plenum box
- Turn the tab of each screw fixing by 90° and tighten the screws
- To remove the diffuser, follow the steps in reverse order

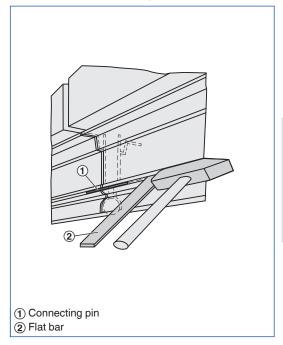
# End seal



# End seal for VSD15 only

- Continuous linear runs require an end seal on each end to ensure that no air leaks
- End seals can be either factory fitted or fitted by others
- Single diffusers require end seals on both ends
- End seals are suitable only for slot diffusers without extended border

# **Continuous linear arrangement**



- Each slot diffuser (without end pieces) is supplied with two connecting pins
- Connecting pins are used to align slot diffusers for linear runs
- Insert the connecting pins into a slot diffuser
- Connect the next slot diffuser to it

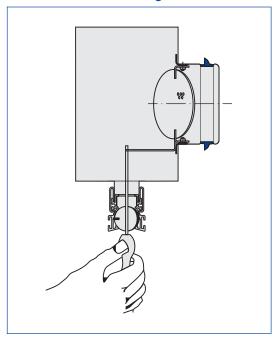
# Commissioning

# Volume flow rate balancing

When several diffusers are connected to just one volume flow controller, it may be necessary to balance the volume flow rates.

- Slot diffuser with plenum box and damper blade (variant -M): The damper blade can be adjusted even after the diffuser face has been installed.

# Volume flow rate balancing



- Move the damper blade near the spigot in such a way that it is possible to insert a screw driver