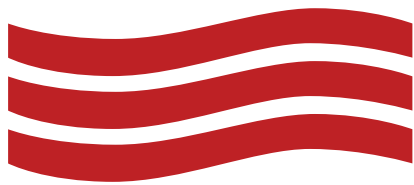


AIRFOIL

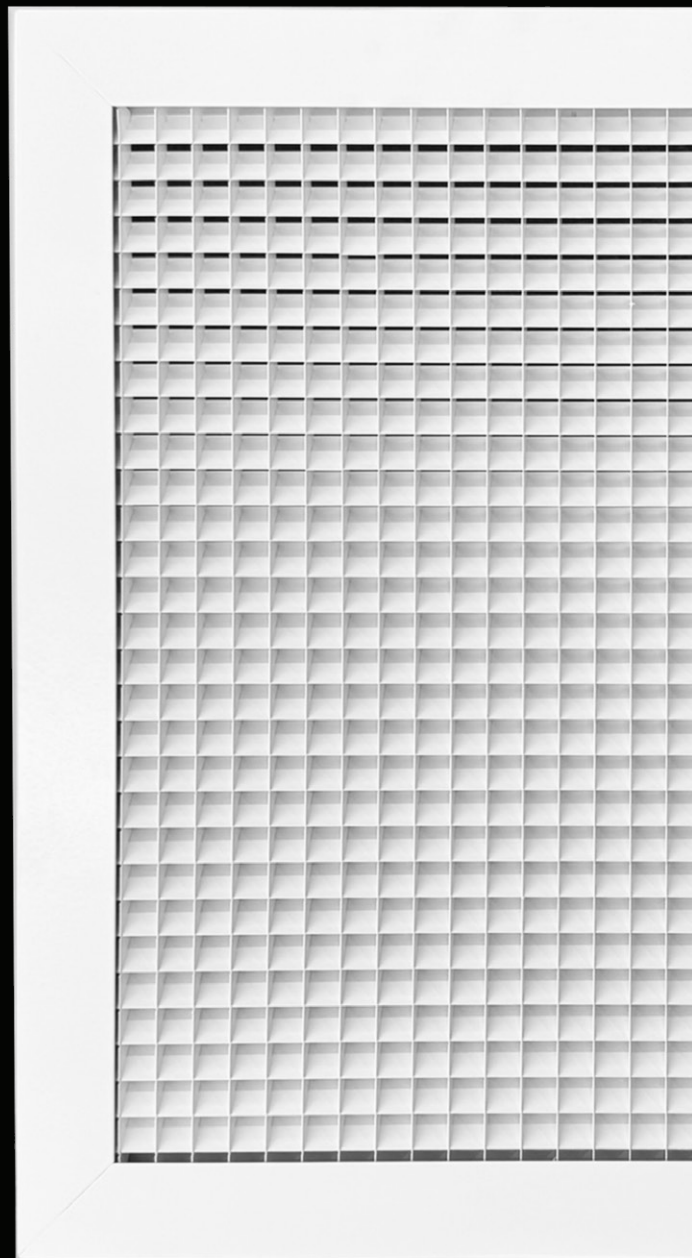


GRILLES
DUCT
FITTINGS

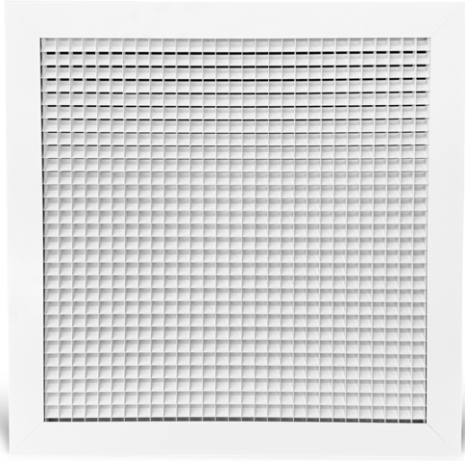
making it happen sooner...



Quality
Endorsed
Company
ISO 9001
 SAI GLOBAL



**FIXED CORE
EGGCRATE GRILLE 45
R5-45**



FIXED CORE EGGCRATE GRILLE 45 **R5-45**

PRODUCT DESCRIPTION AND APPLICATION

Airfoil's Fixed Core Eggcrate Grille 45 (R5-45), proudly crafted in Australia, is the ideal solution for return and exhaust air applications. Customisable to any size, this grille is meticulously constructed from Airfoil's finest extruded aluminium, ensuring durability and efficiency. With a free area of approximately 90%, the R5-45 can handle large air volumes while maintaining relatively low noise levels.

This cost-effective and highly efficient return air inlet features an internal 45° pitched aluminium Cubed Core Pattern of 13mm x 13mm x 13mm. The 45° Cubed Core Pattern makes this grille ideal for installation in areas requiring site proofing. The R5-45 is supplied in a fixed 34mm frame, offering an aesthetically pleasing flush-mounted ceiling appearance.

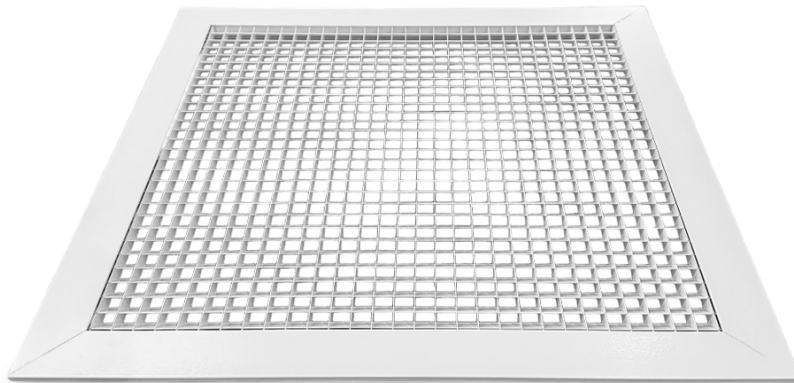
For added flexibility, our Fixed Core Eggcrate Grille 45 can be ordered with an optional Opposed Blade Damper (OBD) for precise air balancing or paired with Airfoil's Return Air Plenum Box (RAB), which comes with a selection of premium insulations.

Available in our standard powder-coated white range or Natural Anodised Silver finish, the R5-45 can also be powder-coated to any specific colour upon request. Highly recommended for both commercial and domestic return and exhaust air applications, the Fixed Core Eggcrate Grille (R5-45) offers unmatched performance and versatility.

FIXED CORE EGGCRATE GRILLE 45 R5-45

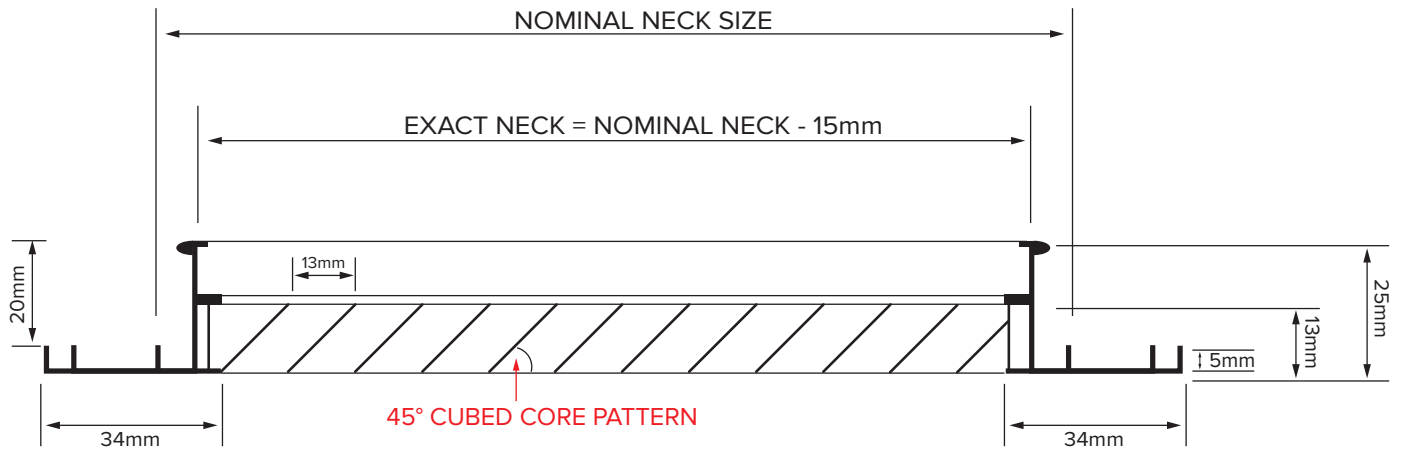
PRODUCT SPECIFICATIONS AND INFORMATION

- **Product ordering code – R5-45**
- Australian Made
- Aluminium Construction
- Manufactured to any size
- Ordering criteria: order nominal neck size or exact neck size
- Fixed core frame 34mm
- Frame depth 20mm
- Cubed 45° Core Pattern 13mm x 13mm x 13mm
- Approximately 90% Free Area
- Site proofing application
- Flush mounted to ceiling
- Capable of handling large air volumes with relatively low noise levels
- Optional Opposed Blade Damper (OBD) for air balancing requirements
- Optional Airfoil Return Air Plenum Box (RAB) with choice of premium insulation
- Available with Airfoil's Fixing Clip Reducer Neck (FCRN) for bathroom exhaust plasterboard installation
- Available in standard white powder-coated range
- Available in our Natural Anodised Silver finish (car park exhaust systems)
- Can be powder-coated to any colour on request
- Product suitable for any domestic or commercial return and exhaust air applications
- Airfoil tested information available
- **The following metric performance data has been derived from exhaustive testing in elaborate laboratories of acoustic and vibrational engineers Louis A. Challis and Associates Proprietary Limited. Darling Street, Sydney 2000**



FIXED CORE EGGCRATE GRILLE 45 R5-45

CROSS SECTIONAL DIAGRAM



DISCLAIMER:

All product designs, data sheets and specifications presented herein are the intellectual property of Airfoil Manufacturing Pty Ltd. These designs and specifications, including but not limited to diagrams, drawings, and performance data, are protected under Australian intellectual property laws. No part of these designs and specifications may be copied, reproduced, distributed, or transmitted in any form or by any means without the prior written permission of Airfoil Manufacturing Pty Ltd. Unauthorised use or reproduction of these materials may result in legal action under Australian copyright and intellectual property laws.

FIXED CORE EGGCRATE GRILLE 45 R5-45

PERFORMANCE DATA

STATIC PRESSURE AT VARIOUS AIR QUANTITIES AND NECK AREAS

Typical Sizes	300 x 300 600 x 150	450 x 300 900 x 150	600 x 300 900 x 200	750 x 300 600 x 375	900 x 300 600 x 450	1200 x 300 600 x 600
Neck Area M ² (l/s)	0.090	0.0135	0.180	0.225	0.270	0.360
50						
75	2					
100	3					
125	5					
150	7.5	2.5				
175	9	3				
200	11	4				
250	12.5	5	2.5			
300	20	7.5	2.5	2.5		
350	25	10	5	2.5	2.5	
400	42.5	12	7.5	5	2.5	
450	57.5	12.5	8.5	5	3	2.5
500		15	10	6	5	3
600		22.5	12.5	7	6	5
700		27.5	15	7.5	7.5	6
800		35	20	12.5	10	7.5
900		42.5	25	17.5	12	10
1000		55	32.5	22.5	12.5	10
1500			40	25	15	12.5
2000					42.5	25
2500						42.5

Typical Sizes	900 x 450 675 x 600	1200 x 450 900 x 600	900 x 900 1350 x 600	1000 x 1000 2000 x 500	1500 x 1000 1225 x 1225	2000 x 1000 1600 x 1250
Neck Area M ² (l/s)	0.405	0.540	0.810	1.000	1.500	2.000
450	2.5					
500	2.5	2.5				
600	2.5	2.5				
700	5	2.5				
800	6	2.5	2.5			
900	7	5	2.5			
1000	7.5	6	2.5	2.5		
1500	10	7.5	5	2.5		
2000	20	15	10	7.5	5	5
2500	42.5	25	15	10	7.5	5
3000	40	27.5	17.5	15	7.5	5
4000			47.5	30	10	7.5
5000				40	12.5	10

FIXED CORE EGGCRATE GRILLE 45 R5-45

PERFORMANCE DATA

VARIOUS NECK VELOCITIES GIVEN AIR FLOW VS NECK AREAS

Typical Sizes	300 x 300 600 x 150	450 x 300 900 x 150	600 x 300 900 x 200	750 x 300 600 x 375	900 x 300 600 x 450	1200 x 300 600 x 600
Neck Area M ² (l/s)	0.090	0.0135	0.180	0.225	0.270	0.360
50	0.5					
75	1.0	0.5				
100			0.5			
125		1.0		0.5		
150	2.0				0.5	
175			1.0			0.5
200				1.0		
250	3.0	2.0			1.0	
300	4.0		2.0			
350	4.5	3.0				1.0
400	5.0			2.0		
450		3.5			2.0	
500		4.0	3.0			
600		5.0	4.0	3.0		
700			4.5	3.5	3.0	2.0
800			5.0	4.0	3.5	2.5
900				4.5	4.0	3.0
1000				5.0	4.5	3.5
1500					5.0	4.5
2000						5.5

Typical Sizes	900 x 450 675 x 600	1200 x 450 900 x 600	900 x 900 1350 x 600	1000 x 1000 2000 x 500	1500 x 1000 1225 x 1225	2000 x 1000 1600 x 1250
Neck Area M ² (l/s)	0.405	0.540	0.810	1.000	1.500	2.000
200	0.5					
250		0.5				
300						
350			0.5			
400	1.0					
450				0.5		
500		1.0				
600					0.5	
700			1.0			
800	2.0					
900						
1000	3.0	2.0		1.0		0.5
1500	4.0	3.0	2.0	1.5	1.0	
2000	4.5	4.0	3.0	2.0	1.5	
2500	5.5	5.0	3.5	2.5		
3000			4.0	3.0	2.0	1.0
3500			5.0	3.5	3.0	
4000				4.0		2.0
5000				5.0	3.5	3.0

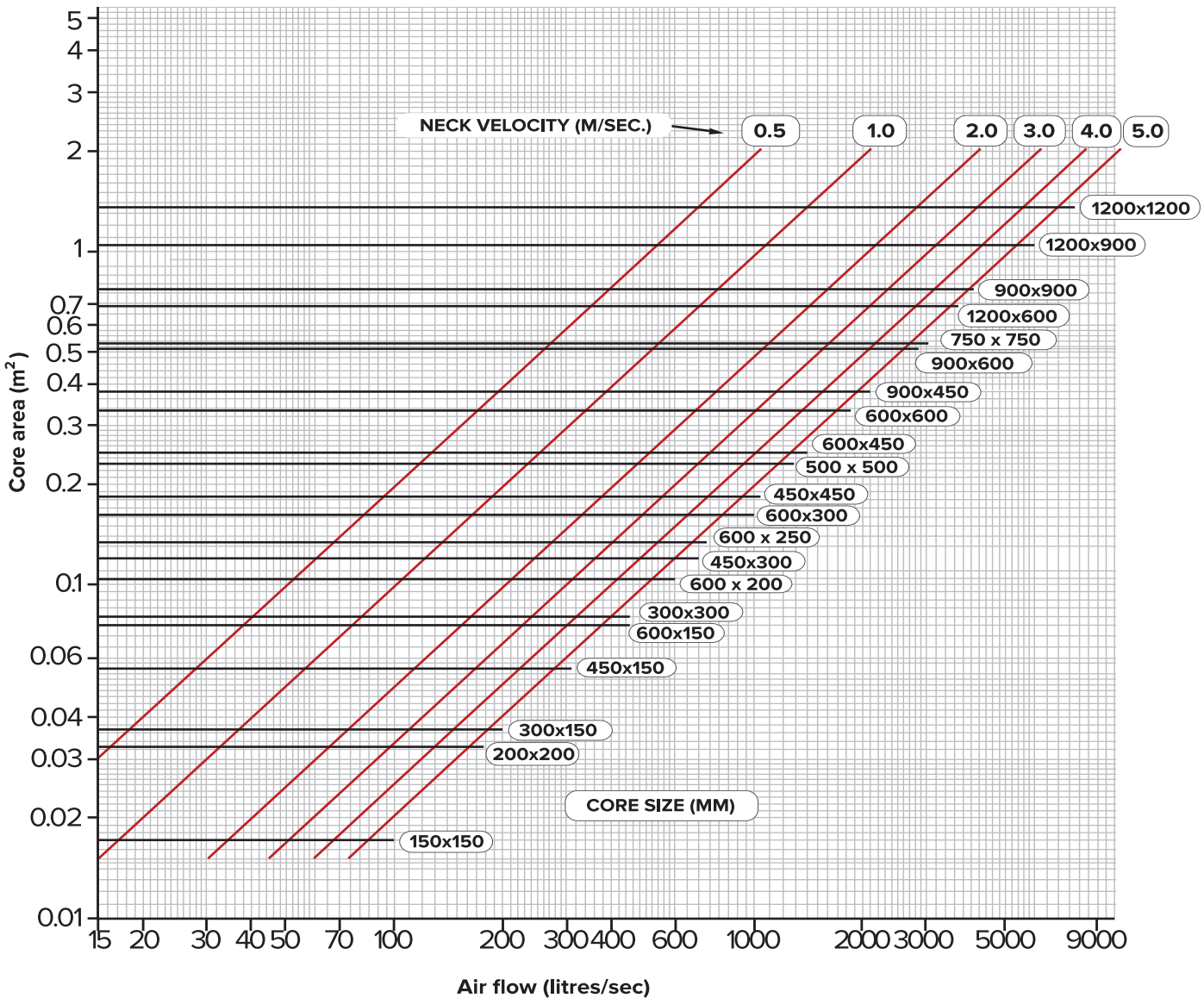
Neck velocity - metres/sec

FIXED CORE EGGCRATE GRILLE 45 R5-45

PERFORMANCE DATA

Neck Size	Neck Velocity m/s	1.5	2	2.5	3	3.5	4
200x200	Lit/sec	42	57	71	85	99	110
	NR	-	-	-	13	18	22
250x250	Lit/sec	66	87	110	130	150	170
	NR	-	-	-	16	21	25
600x300	Lit/sec	230	300	380	450	530	600
	NR	-	-	18	24	29	33
600x600	Lit/sec	510	680	850	1020	1190	1360
	NR	-	16	22	28	33	35
1200x600	Lit/sec	890	1180	1470	1770	2070	2360
	NR	13	20	26	32	37	41

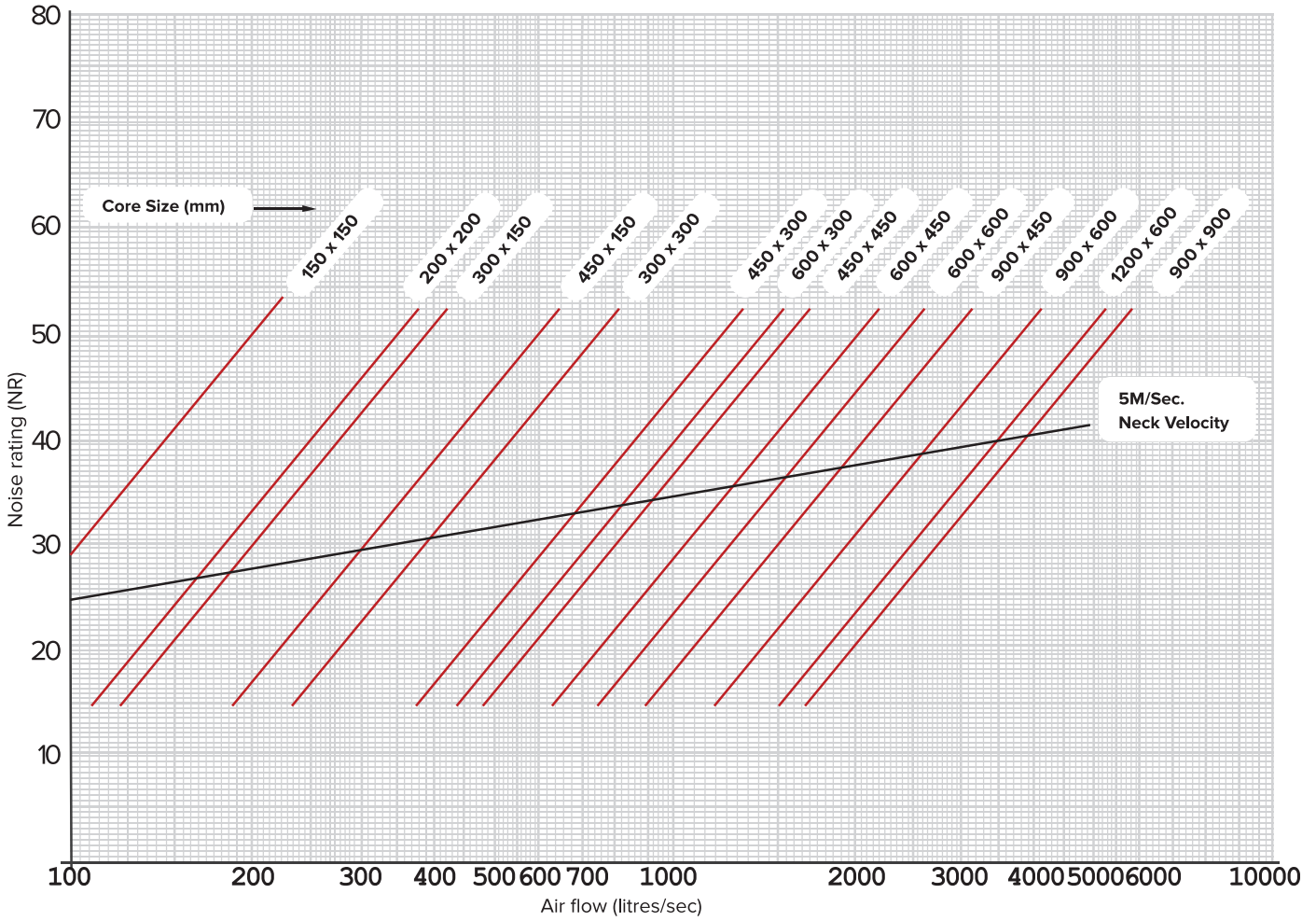
AIR FLOW VS CORE SIZES FOR VARIOUS NECK VELOCITIES



FIXED CORE EGGCRATE GRILLE 45 R5-45

PERFORMANCE DATA

NOISE LEVEL VS AIR FLOW FOR VARIOUS CORE SIZES



Measurement Procedures for Return Air Grilles – (R5-45)

1. Sound pressure level measurements

Sound pressure levels in the chamber were measured using the following equipment:

- Microphone – Bruel & Kjaer 4144
- Preamplifier - Bruel & Kjaer 2619
- Power supply - Bruel & Kjaer 2807
- Rotating boom – (1m radius, 1 min. cycle)
- Precision Laboratory sound level meter HP8052A
- Precision Octave Filter Set– H P8055A
- Integrating voltmeter– Nebula type 1
- Sound Power calibrator– Challis/Torin type 1

The microphone was mounted on a rotating boom which was used to provide space average in the chamber while the integrating voltmeter provided a time average of the sound pressure level. Averaging times ranging between 10 seconds and 100 seconds were used. This system was referenced level checked before and after each series of measurements using a reference source, Bruel & Kjaer type 4230, and system drift did not exceed 0.1 dB.

Equipment was calibrated in the Challis laboratory which currently holds N.A.T.A. certificates for compliance with AS1259 and ASZ41.

The volume of the reverberation is such as to allow measurements to be made with a high accuracy down to the 63Hz octave band. The accuracy claimed for the measurements of sound pressure level is +/-2 dB at 60Hz, +/- 1.5dB at 125Hz and 8kHz; and +/-1.0dB in octave bands from 250Hz to 4kHz.

The background noise levels due to external noise and system noise were measured at each test air flow and where necessary, corrections for background noise have been applied to the measured sound pressure levels.

In some cases, at the lowest air flows, the measured levels of regenerated noise at 63Hz and in the higher frequency bands were indistinguishable from the system noise level, and in these cases the sound power levels have been quoted as being 10dB below the measured value.

The background and their system noise level in the chamber was typically as follows:-

Sound Pressure Levels in dB (re 2x10⁻⁵ Pascals)

Octave Band Centre Frequency (Hz)	63	125	250	500	1K	2K	4K	8K
Typical Air System Noise	45	36	27	20	16	14	8	9

The system allowed accurate measurements for the determination of NR figures down to NR 15.

2. Air flow measurements

Each unit was tested at three air flows, using either of two fan configurations:-

(a). Air flow is less than 1400 litres per second

These flows were provided by means of axial a series of axle fans or a large centrifugal fan. The desired airflows were measured by means of an ASTM triple nozzle system, installed in an acoustic plenum box incorporating an air straightening grid. The nozzle box was installed in the 600 mm x 600mm ductwork leading to the reverberation chamber, and provided air flows of an overall accuracy of better than +/- 5%.

(b). Air flows greater than 1400 litres per second

These flows were provided by means of the centrifugal fan, with air flows measured by means of a series of orifice plates installed in the 600 mm diameter inlet duct leading to the fan. This system is capable of measuring air flows over the range of 500 litres per second to 10,000 litres per second with an overall accuracy of +/- 5%.

3. Static pressure drop measurements

The static pressure drop across the test item was measured from a tapping point in the discharge duct of approximately 500 mm upstream of the unit, using an Inclined Manometer. This reads in steps of five Pascals (0.02”WG) and provides an overall accuracy of +/- 2.5 Pascals.